

PR-25 R4.2, R6 & R8

Insulated Class 1 Flexible Air Duct

PRODUCT DATA & SUBMITTAL

PHYSICAL DESCRIPTION

PR-25 (25' length) flexible duct is constructed with a spring steel wire helix, encapsulated in a 2-ply, air-tight inner core. Fiberglass insulation choices of R4.2, R6 & R8 encompass the core and a black polyethylene vapor barrier surrounds the entire duct.

PRODUCT DATA

Diameters: 4",5",6",7",8",9",10",12",14",16",18",20"

Length: 25 feet.

Packaging: 1 section per polybag or carton. To meet

thermal properties, packaging complies with recommended 12:1 or less compression ratio.

Vapor Barrier: Black Polyethylene. **End Treatments:** Raw Ended.

Inner Core: Airtight 2-Ply Black Pigmented Polyester.

PERFORMANCE DATA

Thermal Value: R4.2, R6 & R8 Classified by Underwriters Laboratories, Inc. and bears the ADC Thermal Certification Mark.

Maximum Positive Pressure: 6" W.G. (4" - 12") 4" W.G. (14" - 20") determined per ADC Test FD-72R1 at 180° F temperatures in a 90° elbow. Maximum Negative Pressure: 1" W.G. (4" - 10") ½" W.G. (12" - 20").

Vapor Barrier: Flexible air ducts are for indoor applications and should not be exposed to direct

ultraviolet light.

Maximum Velocity: 5,000 FPM.

Operating Temperatures: -20°F to 140°F Continuous,

-20°F to 200°F Intermittent.

Permeance: (Vapor – Barrier) 0.19 US Perms per

ASTM E96A – 94.

FEATURES & BENEFITS

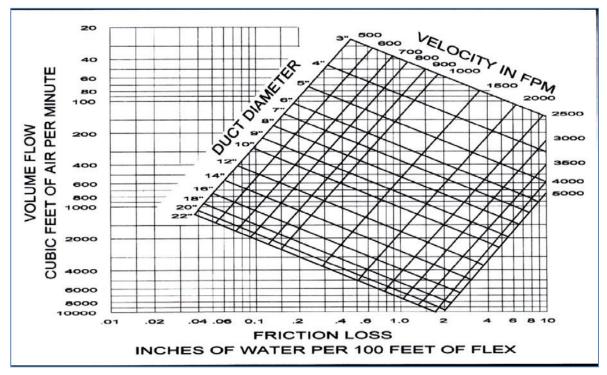
UL Listed & Labeled
Guaranteed out of package lengths
10 Year limited warranty
GREENGUARD Gold Certification
Formaldehyde free (see www.ipiflex.com for more info)
3/8" oversize inner core
Certified R-Values

CODE COMPLIANCE & APPROVALS

Listed & Labeled Underwriters Laboratories, Inc. File # MH11637 UL-181 Class 1 Air Duct, Flame Spread 25 or Less / Smoke Developed 50 or Less. Meets the requirements of NFPA 90A & 90B, UMC & IMC and most model codes. California Insulation Manufacturer #TD-1092.



AIR FRICTION LOSS DATA



Friction Loss Slide Chart Calculators are available at a minimum cost



TEN YEAR LIMITED WARRANTY

warrants that all of its UL-181 Flexible Air Ducts & Thermal Sleeves (the "Product") will be free from defects in materials and workmanship under normal use for a period of ten (10) years from date of manufacture.* This warranty shall apply only to the Product when installed in the U.S.A. in accordance with written installation instructions and within the conditions and limitations of the published performance data.

*Contact Company for details and limitations





