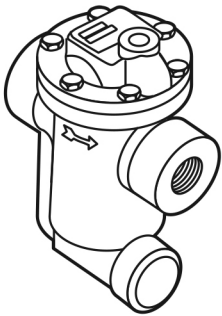
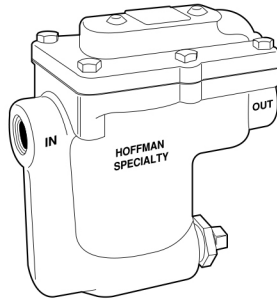




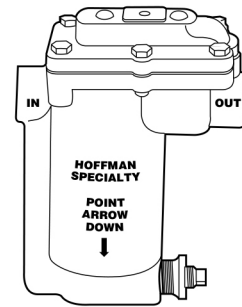
Hoffman Specialty[®] Series B Inverted Bucket Steam Traps



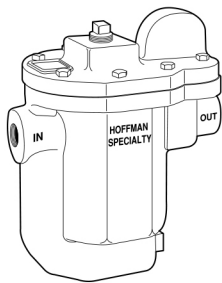
Series B0



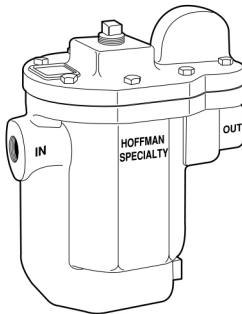
Series B1



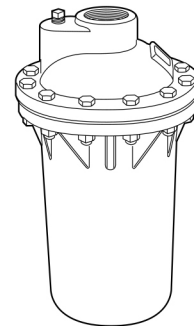
Series B2



Series B3

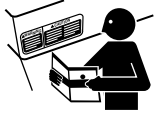


Series B4

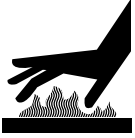


Series B6

WARNING



- Before using product, read and understand instructions.
- Save these instructions for future reference.



- All work must be performed by qualified personnel trained in the proper application, installation, and maintenance of steam systems in accordance with all applicable codes and ordinances.



- To prevent serious burns, wear heat resistant gloves when opening and closing steam valves, or handling hot equipment.
- To prevent serious personal injury from steam pipe blow down, connect a temporary pipe between the steampipe opening and a drain, or stand at least 100 ft. (30m) from the pipe opening.



- To prevent property damage, personal injury, or death, cap off the gate valves if they are not connected to a drain and when they are not in use for test or pressure relief.

Failure to follow this warning could cause property damage, personal injury or death.

IMPORTANT: To prevent system damage from water hammer or sudden shock, open supply valves slowly.

If you are uncertain about the product's adaptability for your application, please call the factory or

authorized representative before using the product.

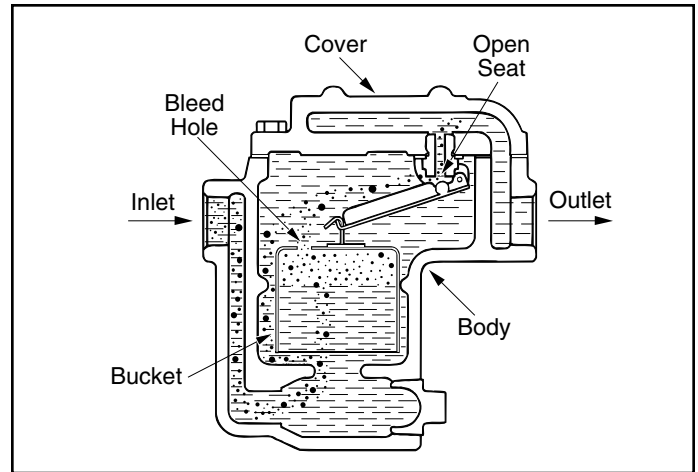
The trap seat rating (stamped on the nameplate) must be equal to or greater than the maximum pressure differential across the trap.

OPERATION

BUCKET TRAP SEAT IS OPEN TO VENT AIR OR DRAIN CONDENSATE

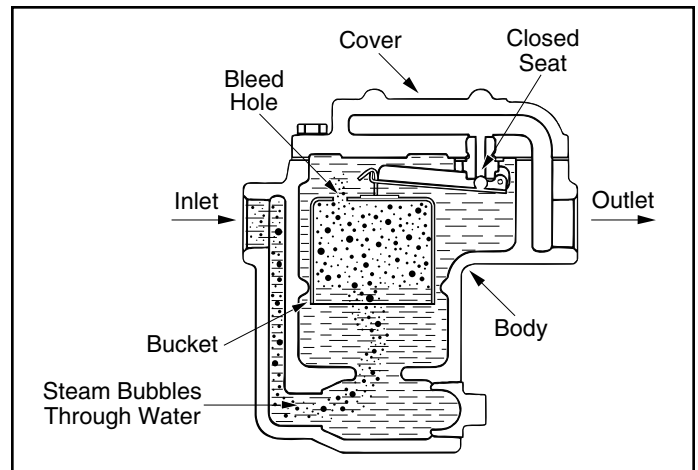
During start-up, air is vented through the bleed hole, at the top of the bucket, into the return line.

Condensate entering the trap will flow around the bucket and drain through the open seat.



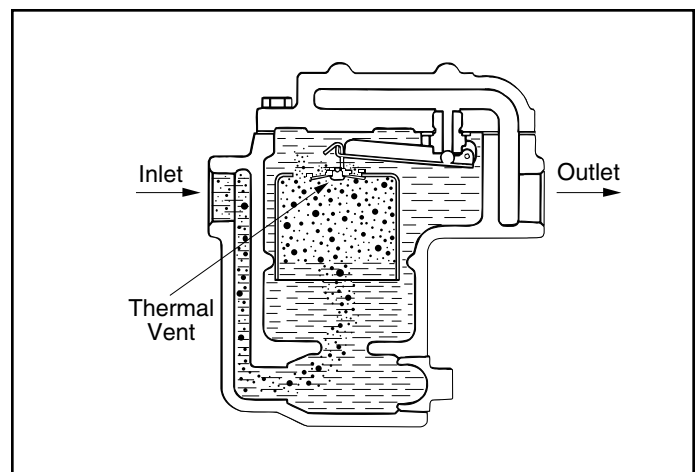
BUCKET TRAP SEAT IS CLOSED TO RETAIN LIVE STEAM

As steam flows into the bucket trap it collects at the top of the bucket. The buoyancy of the steam raises the bucket and closes the seat. The bucket remains full of steam until more condensate enters the trap. The cycle is then repeated.



BUCKET TRAP WITH OPTIONAL THERMAL VENT FOR FASTER AIR VENTING

Models with an optional factory installed thermal vent in the bucket allow faster air venting during start-up.

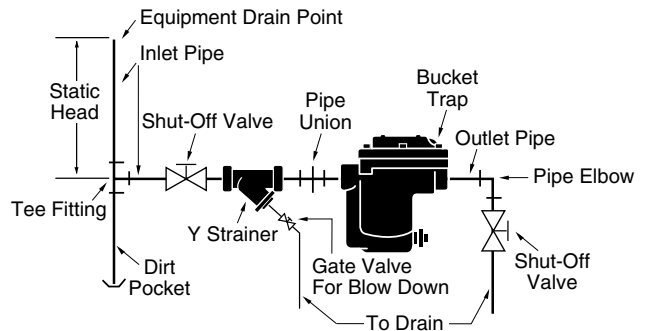


INSTALLATION – Series B0, B1, B2, B3 & B4 Inverted Bucket Traps

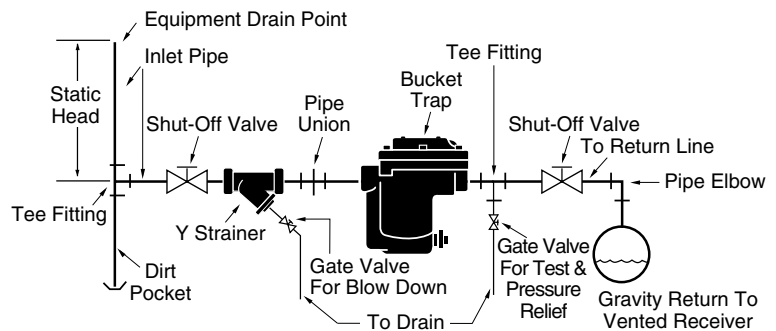
1. Determine where to install the trap, based on the following requirements:
 - a. The trap must be located as close as possible and below the equipment to be drained.
 - b. The trap must be in a straight run of horizontal pipe and pitched to allow condensate to flow into the trap inlet and away from the trap outlet. Refer to the Typical Piping Diagrams at the right.
 - c. Plenty of space around the trap is needed for servicing, which may include removal of the body or cover.

TYPICAL PIPING DIAGRAMS

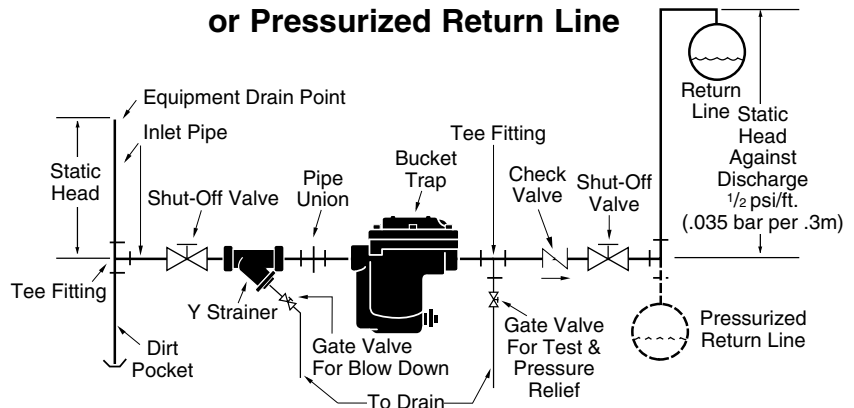
Trap Draining to Open Drain



Trap Draining to Gravity Return Line

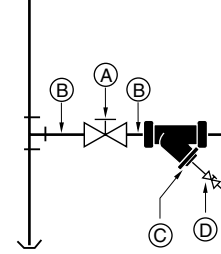


Trap Draining to Overhead Return Line or Pressurized Return Line

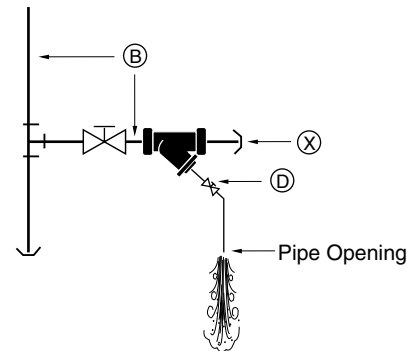


2. Install near trap piping:

- a. Install a shut-off valve (A) on the inlet pipe (B).
- b. Install a Hoffman Specialty Y Strainer (C) on the inlet pipe (B).
- c. Install a gate valve for blow down (D) by connecting it to the Y Strainer drain tapping (C).



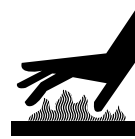
- d. Cap off the outlet pipe (X).
- e. **Slowly** turn steam on with full pressure for (5) five minutes to blow down the inlet pipe (B).
- f. Turn off steam and allow pipe to cool.
- g. Remove cap from the outlet pipe (X).



WARNING

To prevent serious personal injury from steam pipe blow down, connect a temporary pipe between the steam pipe opening and a drain, or stand at least 100 ft. (30m) from the pipe opening.

Failure to follow this warning could cause property damage, personal injury, or death.

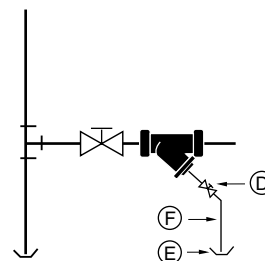


CAUTION

To prevent serious burns, the internal pressure of the trap must be 0 psi (0 bar) before servicing.

Failure to follow this caution will cause personal injury.

- h. Close the gate valve (D). If it is not connected to a drain, install a cap (E) on the outlet pipe (F).
- Note:** Remove the cap (E) when the gate valve (D) is used for test or pressure relief. Recap when the test or pressure relief is complete.

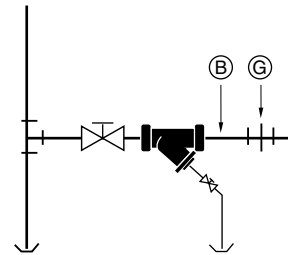


WARNING

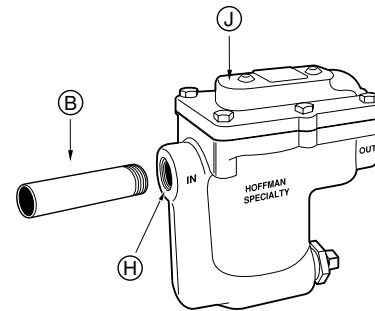
To prevent property damage, personal injury, or death, cap off the gate valve if it is not connected to a drain and when it is not in use for test or pressure relief.

Failure to follow this warning could cause property damage, personal injury, or death.

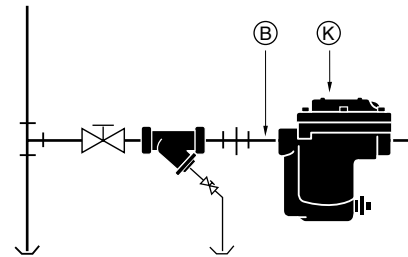
- i. Install a pipe union (G) on the inlet pipe (B).



- 3. Position the bucket trap so that the cover (J) is on top and the inlet pipe (B) will connect with the "IN" tapping on the body (H).

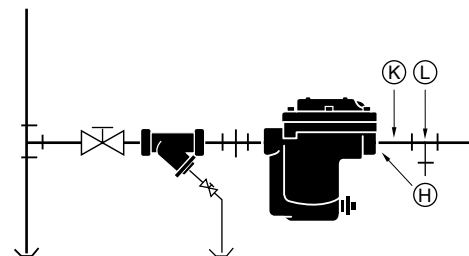


- 4. Install the bucket trap (K) on the inlet pipe (B) as positioned in Step 8.

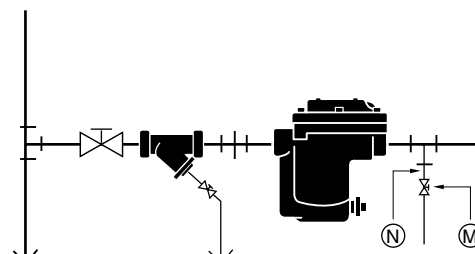


For Applications with a Return Line

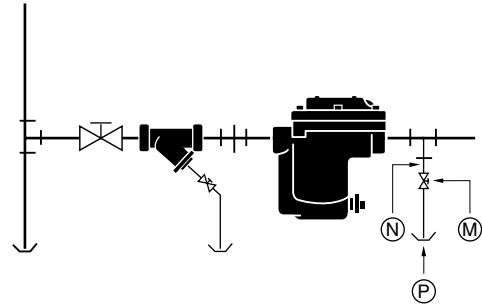
- 5. Install a tee fitting (L) on the return line (K) near the trap outlet (H).



- 6a. Install a gate valve (M) on the outlet pipe (N) for test or pressure relief.
- b. Close the gate valve (M).



7. If the gate valve (M) is not connected to a drain, install a cap (P) on the outlet pipe (N).
Note: Remove the cap (P) when the gate valve (M) is used for test or pressure relief. Recap when the test or pressure relief is complete.

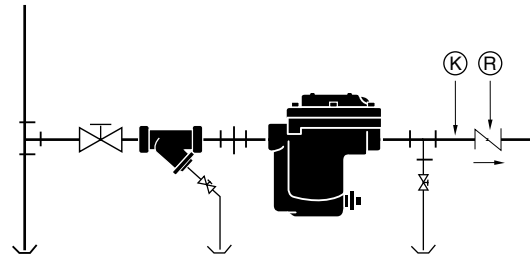


WARNING

To prevent property damage, personal injury, or death, cap off the gate valve if it is not connected to a drain and when it is not in use for test or pressure relief.
 Failure to follow this warning could cause property damage, personal injury, or death.

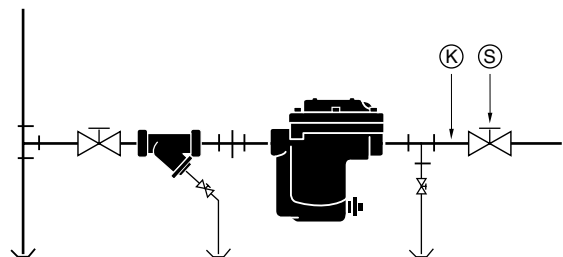
For Applications with a Gravity Return, Pressurized Return or Return Line Above the Trap Discharge

8. Install a check valve (R) on the return line (K).



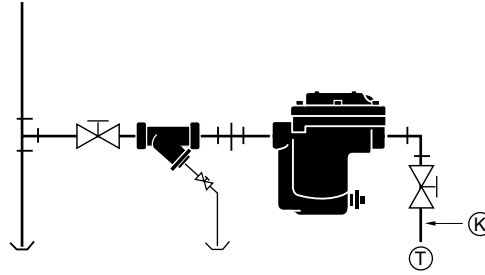
For All Series B0, B1, B2, B3 & B4 Applications

9. Install a shut-off valve (S) on the return line (K).



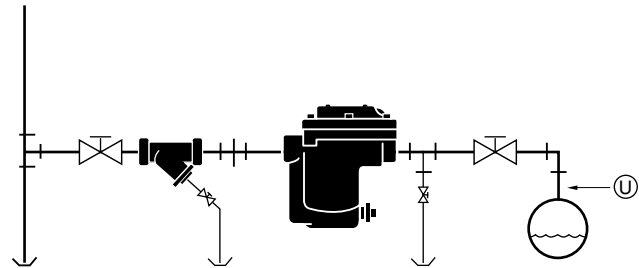
10. Depending on your application, complete one of the following steps:

a. Connect the return line (K) to a drain (T)



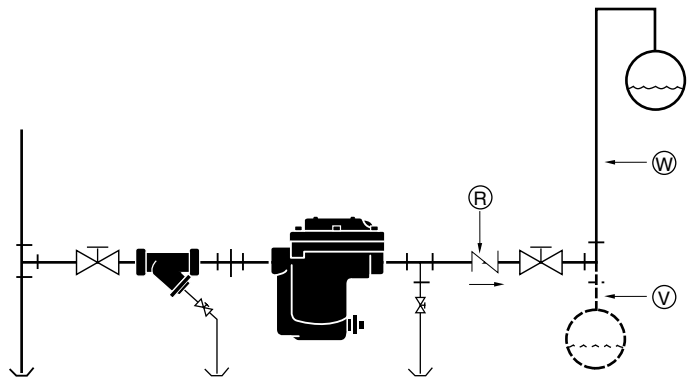
OR

b. Add a gravity return line (U)



OR

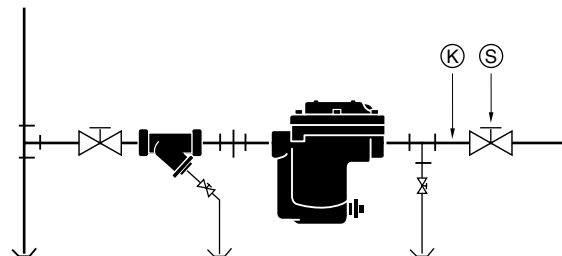
c. Add a pressured return (V) or a return line above the trap discharge (W). A check valve (R) (see Step 8) must be installed for pressurized returns and return lines above trap discharge.



11. Prime the bucket trap as follows while the equipment is operating:

a. Close the shut-off valve (S) on the return line (K) for (1) one minute.

b. **Slowly** open the shut-off valve (S) on the return line (K).



INSTALLATION COMPLETE

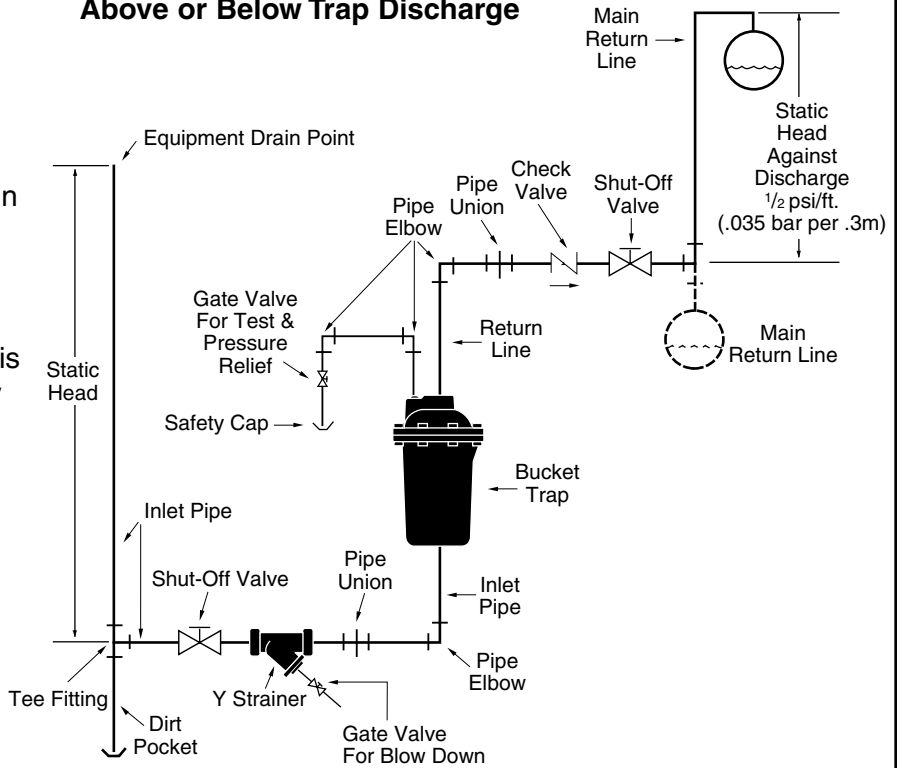
SERIES B6 INVERTED BUCKET TRAPS

1. Determine where to install the trap, based on the following requirements:

- a. The trap must be located as close as possible and below the equipment to be drained.
- b. The trap must be in a straight run of vertical pipe. Refer to the Typical Piping Diagram at the right.
- c. Plenty of space around the trap is needed for servicing, which may include removal of the body or cover.

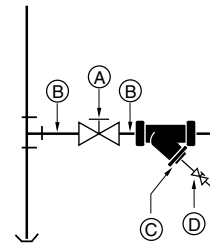
TYPICAL PIPING DIAGRAM

Trap Draining to Main Return Line Above or Below Trap Discharge

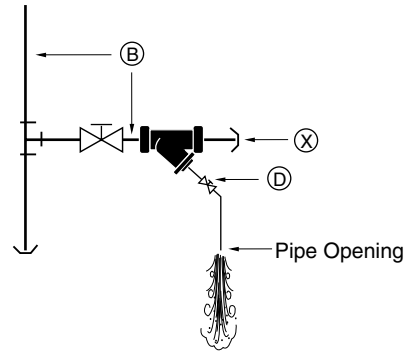


2. Install near trap piping:

- a. Install a shut-off valve (A) on the inlet pipe (B).
- b. Install a Hoffman Specialty Y Strainer (C) on the inlet pipe (B).
- c. Install a gate valve for blow down (D) by connecting it to the Y Strainer drain tapping (C).



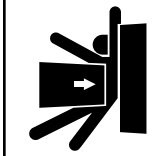
- d. Cap off the outlet pipe (X).
- e. **Slowly** turn steam on with full pressure for (5) five minutes to blow down the inlet pipe (B).
- f. Turn off steam and allow pipe to cool.
- g. Remove cap from the outlet pipe (X).



WARNING

To prevent serious personal injury from steam pipe blow down, connect a temporary pipe between the steam pipe opening and a drain, or stand at least 100 ft. (30m) from the pipe opening.

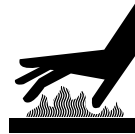
Failure to follow this warning could cause property damage, personal injury, or death.



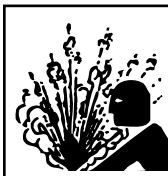
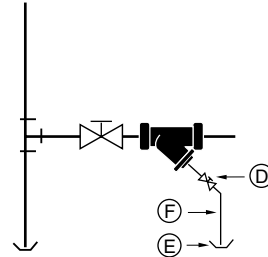
CAUTION

To prevent serious burns, the internal pressure of the trap must be 0 psi (0 bar) before servicing.

Failure to follow this caution will cause personal injury.



- h. Close the gate valve (D). If it is not connected to a drain, install a cap (E) on the outlet pipe (F).
- Note:** Remove the cap (E) when the gate valve (D) is used for test or pressure relief. Recap when the test or pressure relief is complete.

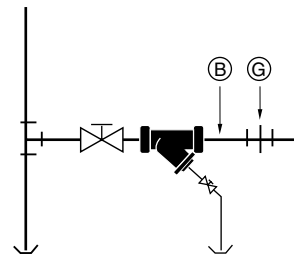


WARNING

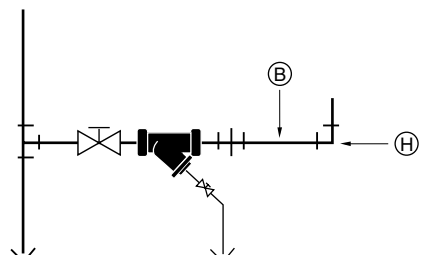
To prevent property damage, personal injury, or death, cap off the gate valve if it is not connected to a drain and when it is not in use for test or pressure relief.

Failure to follow this warning could cause property damage, personal injury, or death.

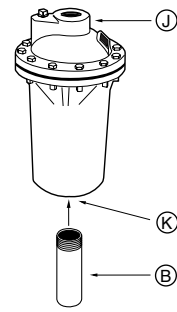
- i. Install a pipe union (G) on the inlet pipe (B).



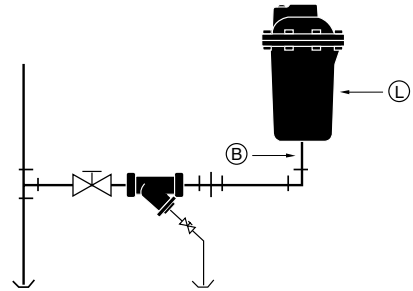
- j. Install a pipe elbow (H) on the inlet pipe (B).



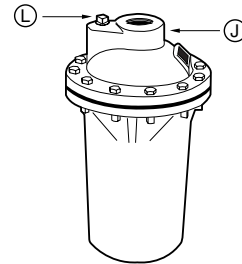
3. Position the bucket trap so that the cover (J) is on top and the inlet pipe (B) will connect with the bottom inlet tapping (K).



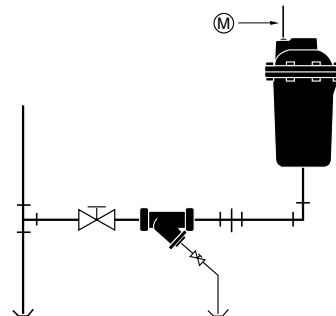
4. Install the bucket trap (L) on the inlet pipe (B) as positioned in Step 9.



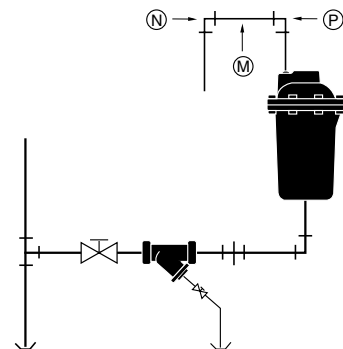
5. Remove the 1/2" (15mm) pipe lug (L) on the trap cover (J).



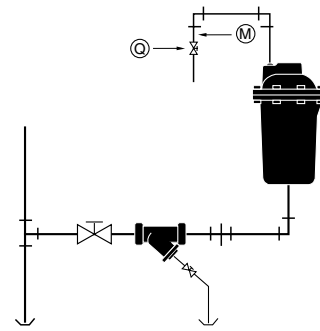
6. Connect an outlet pipe (M) on the tapping where the pipe lug was removed.



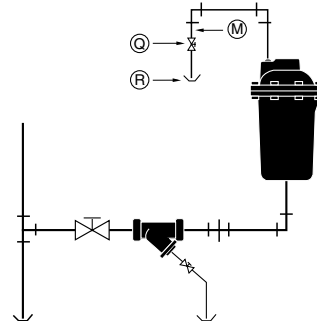
7. Install pipe elbows (N) and (P) on the outlet pipe (M).



- 8a. Install a gate valve (Q) on the outlet pipe (M) for test or pressure relief.
- b. Close the gate valve (Q).



- 9. If the gate valve (Q) is not connected to a drain, install a cap (R) on the outlet pipe (M).
Note: Remove the cap (R) when the gate valve (Q) is used for test or pressure relief. Recap when the test or pressure relief is complete.

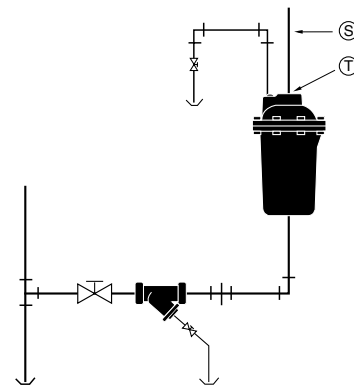


⚠ WARNING

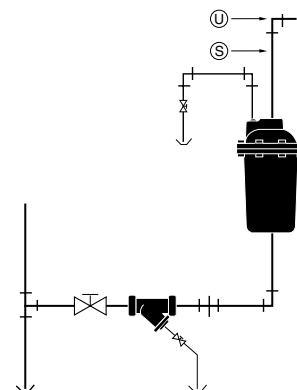
To prevent property damage, personal injury, or death, cap off the gate valve if it is not connected to a drain and when it is not in use for test or pressure relief.

Failure to follow this warning could cause property damage, personal injury, or death.

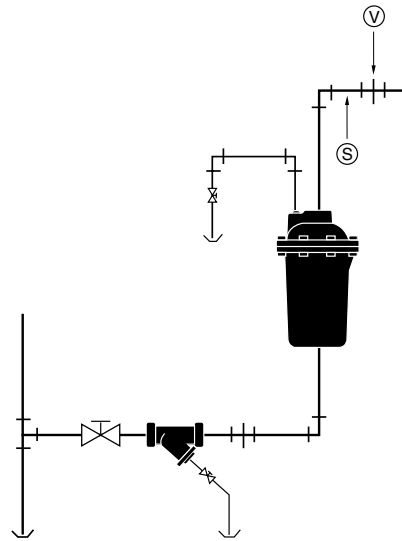
- 10. Install a return line (S) in the trap outlet tapping (T).



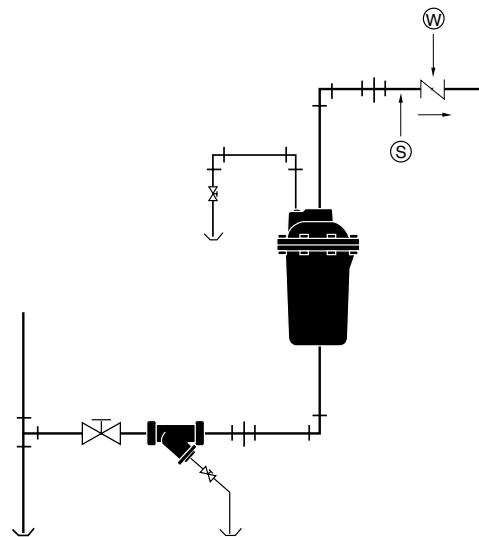
- 11. Install a pipe elbow (U) on the return line (S).



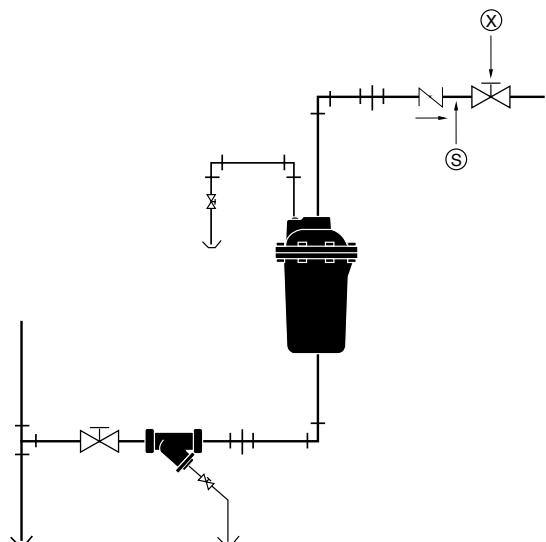
12. Install a pipe union (V) on the return line (S).



13. Install a check valve (W) on the return line (S).



14. Install a shut-off valve (X) on the return line (S).

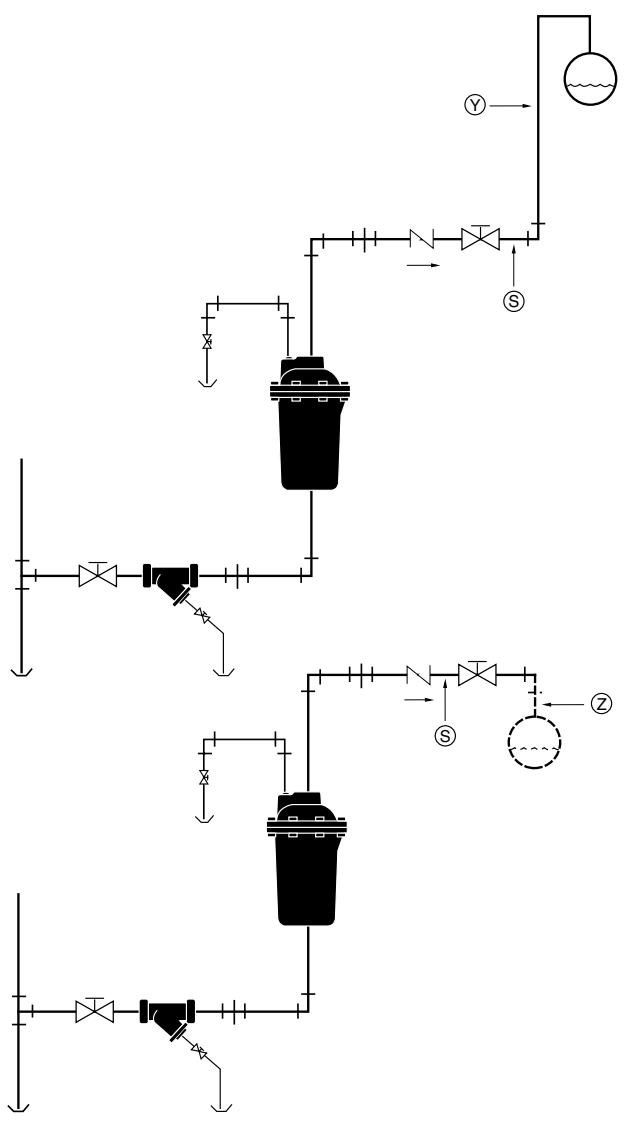


15. Depending on your application, install a pipe elbow to the trap return line (S) and connect it to:

a. A main return above the trap discharge (Y).

OR

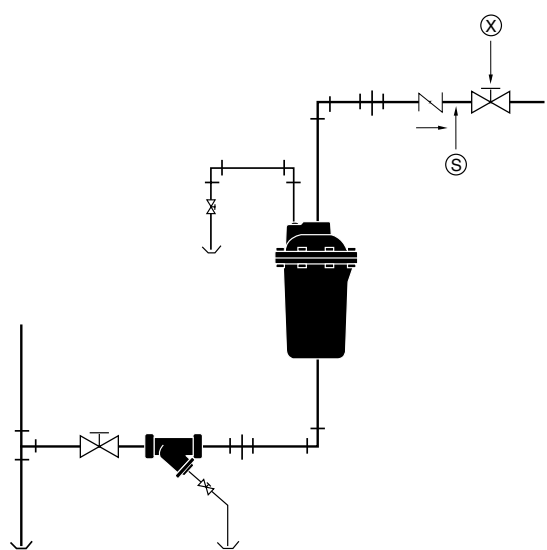
b. A main return below the trap discharge (Z).



16. Prime the bucket trap as follows once the equipment is operating:

a. Close the shut-off valve (X) on the return line (S) for (1) one minute.

b. **Slowly** open the shut-off valve (X) on the return line (S).



INSTALLATION COMPLETE

MAINTENANCE

When checked regularly and properly maintained, the Series B Inverted Bucket Steam Traps will provide optimum performance and long life.

SCHEDULE:

- Initially, every 2-3 days after start-up until system is clean.
 - Every 6 months thereafter.
1. Inspect joints for leaks. Stop all leaks by tightening bolts and replacing gaskets, if necessary.
 2. Clean strainers by opening the blow down valve and allowing full steam pressure to flow out for (2) two minutes. Then, close the valve.
 3. Test traps by following the "Troubleshooting" procedure.

TROUBLESHOOTING

We recommend trap replacement when parts no longer operate properly. A new trap is more economical than repairing or replacing parts and it will provide greater

Problem:

1. Improper Heating

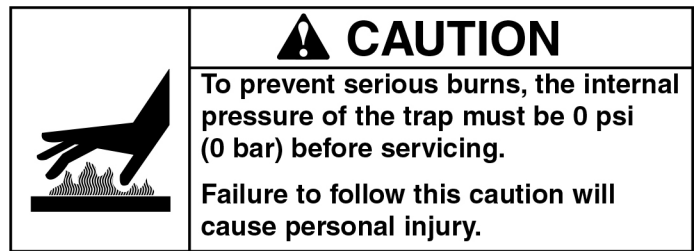
- a. **Cause:** The bucket bleed hole is plugged, trapping air in the top of the bucket.
Test: Using a stethoscope, listen for a gurgling sound in the trap. No gurgling indicates the condensate is not draining.

Solution: Disassemble the trap and unclog the bucket bleed hole.

- b. **Cause:** The steam pressure is higher than the bucket trap's seat rating pressure which prevents the trap from opening.
Test: Check the seat pressure rating on the bucket trap nameplate with the available steam pressure to the equipment being drained.

Solution: Install a new Hoffman Specialty Inverted Bucket Bear Trap® with the proper pressure range.
Note: The trap must be selected for the maximum differential pressure that will be encountered. A high pressure seat may be used at lower differential pressures, but the capacity rating will be less than an identical size trap with a low pressure rated seat.

- c. **Cause:** Full capacity drainage is prevented by worn linkage.
Test: Disassemble the trap and inspect for worn parts.
Solution: Install a new Hoffman Specialty Inverted Bucket Bear Trap®.



reliability. If you choose to repair the trap, order Hoffman Specialty replacement parts and follow the Repair Procedure provided.

Problem:

2. Energy Wasted

- a. **Cause:** A worn pin and seat or dirt deposited on the seat prevents tight closure.
Test: Using a stethoscope, listen for a low pitch whistle sound. A low pitch whistle sound indicates the trap is open and blowing live steam.

Solution: Disassemble the trap and inspect for dirt or worn parts. Clean if dirty or install a new Hoffman Specialty Inverted Bucket Bear Trap® if worn.

- b. **Cause:** The trap does not close because the linkage detached from the bucket assembly.
Test: Using a stethoscope, listen for a low pitch whistle. A low pitch whistle indicates the trap is open and blowing live steam.

Solution: Disassemble the trap and inspect for worn parts. If worn, install a new Hoffman Specialty Inverted Bucket Bear Trap®.

COMMERCIAL WARRANTY

Warranty. For goods sold to commercial buyers, Seller warrants the goods sold to Buyer hereunder (with the exception of membranes, seals, gaskets, elastomer materials, coatings and other "wear parts" or consumables all of which are not warranted except as otherwise provided in the quotation or sales form) will be (i) be built in accordance with the specifications referred to in the quotation or sales form, if such specifications are expressly made a part of this Agreement, and (ii) free from defects in material and workmanship for a period of one (1) year from the date of installation or two (2) years from the date of manufacture, whichever shall occur first, unless a longer period is specified in the product documentation (the "Warranty").

Except as otherwise required by law, Seller shall, at its option and at no cost to Buyer, either repair or replace any product which fails to conform with the Warranty provided Buyer gives written notice to Seller of any defects in material or workmanship within ten (10) days of the date when any defects or non-conformance are first manifest. Under either repair or replacement option, Seller shall not be obligated to remove or pay for the removal of the defective product or install or pay for the installation of the replaced or repaired product and Buyer shall be responsible for all other costs, including, but not limited to, service costs, shipping fees and expenses. Seller shall have sole discretion as to the method or means of repair or replacement. Buyer's failure to comply with Seller's repair or replacement directions shall terminate Seller's obligations under this Warranty and render the Warranty void. Any parts repaired or replaced under the Warranty are warranted only for the balance of the warranty period on the parts that were repaired or replaced. Seller shall have no warranty obligations to Buyer with respect to any product or parts of a product that have been: (a) repaired by third parties other than Seller or without Seller's written approval; (b) subject to misuse, misapplication, neglect, alteration, accident, or physical damage; (c) used in a manner contrary to Seller's instructions for installation, operation and maintenance; (d) damaged from ordinary wear and tear, corrosion, or chemical attack; (e) damaged due to abnormal conditions, vibration, failure to properly prime, or operation without flow; (f) damaged due to a defective power supply or improper electrical protection; or (g) damaged resulting from the use of accessory equipment not sold or approved by Seller. In any case of products not manufactured by Seller, there is no warranty from Seller; however, Seller will extend to Buyer any warranty received from Seller's supplier of such products.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ANY AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, GUARANTEES, CONDITIONS OR TERMS OF WHATEVER NATURE RELATING TO THE GOODS PROVIDED HEREUNDER, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WHICH ARE HEREBY EXPRESSLY DISCLAIMED AND EXCLUDED. EXCEPT AS OTHERWISE REQUIRED BY LAW, BUYER'S EXCLUSIVE REMEDY AND SELLER'S AGGREGATE LIABILITY FOR BREACH OF ANY OF THE FOREGOING WARRANTIES ARE LIMITED TO REPAIRING OR REPLACING THE PRODUCT AND SHALL IN ALL CASES BE LIMITED TO THE AMOUNT PAID BY THE BUYER FOR THE DEFECTIVE PRODUCT. IN NO EVENT SHALL SELLER BE LIABLE FOR ANY OTHER FORM OF DAMAGES, WHETHER DIRECT, INDIRECT, LIQUIDATED, INCIDENTAL, CONSEQUENTIAL, PUNITIVE, EXEMPLARY OR SPECIAL DAMAGES, INCLUDING BUT NOT LIMITED TO LOSS OF PROFIT, LOSS OF ANTICIPATED SAVINGS OR REVENUE, LOSS OF INCOME, LOSS OF BUSINESS, LOSS OF PRODUCTION, LOSS OF OPPORTUNITY OR LOSS OF REPUTATION.

LIMITED CONSUMER WARRANTY

Warranty. For goods sold for personal, family or household purposes, Seller warrants the goods purchased hereunder (with the exception of membranes, seals, gaskets, elastomer materials, coatings and other "wear parts" or consumables all of which are not warranted except as otherwise provided in the quotation or sales form) will be free from defects in material and workmanship for a period of one (1) year from the date of installation or two (2) years from the product date code, whichever shall occur first, unless a longer period is provided by law or is specified in the product documentation (the "Warranty").

Except as otherwise required by law, Seller shall, at its option and at no cost to Buyer, either repair or replace any product which fails to conform with the Warranty provided Buyer gives written notice to Seller of any defects in material or workmanship within ten (10) days of the date when any defects or non-conformance are first manifest. Under either repair or replacement option, Seller shall not be obligated to remove or pay for the removal of the defective product or install or pay for the installation of the replaced or repaired product and Buyer shall be responsible for all other costs, including, but not limited to, service costs, shipping fees and expenses. Seller shall have sole discretion as to the method or means of repair or replacement. Buyer's failure to comply with Seller's repair or replacement directions shall terminate Seller's obligations under this Warranty and render this Warranty void. Any parts repaired or replaced under the Warranty are warranted only for the balance of the warranty period on the parts that were repaired or replaced. The Warranty is conditioned on Buyer giving written notice to Seller of any defects in material or workmanship of warranted goods within ten (10) days of the date when any defects are first manifest.

Seller shall have no warranty obligations to Buyer with respect to any product or parts of a product that have been: (a) repaired by third parties other than Seller or without Seller's written approval; (b) subject to misuse, misapplication, neglect, alteration, accident, or physical damage; (c) used in a manner contrary to Seller's instructions for installation, operation and maintenance; (d) damaged from ordinary wear and tear, corrosion, or chemical attack; (e) damaged due to abnormal conditions, vibration, failure to properly prime, or operation without flow; (f) damaged due to a defective power supply or improper electrical protection; or (g) damaged resulting from the use of accessory equipment not sold or approved by Seller. In any case of products not manufactured by Seller, there is no warranty from Seller; however, Seller will extend to Buyer any warranty received from Seller's supplier of such products.

THE FOREGOING WARRANTY IS PROVIDED IN PLACE OF ALL OTHER EXPRESS WARRANTIES. ALL IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO ONE (1) YEAR FROM THE DATE OF INSTALLATION OR TWO (2) YEARS FROM THE PRODUCT DATE CODE, WHICHEVER SHALL OCCUR FIRST. EXCEPT AS OTHERWISE REQUIRED BY LAW, BUYER'S EXCLUSIVE REMEDY AND SELLER'S AGGREGATE LIABILITY FOR BREACH OF ANY OF THE FOREGOING WARRANTIES ARE LIMITED TO REPAIRING OR REPLACING THE PRODUCT AND SHALL IN ALL CASES BE LIMITED TO THE AMOUNT PAID BY THE BUYER FOR THE DEFECTIVE PRODUCT. IN NO EVENT SHALL SELLER BE LIABLE FOR ANY OTHER FORM OF DAMAGES, WHETHER DIRECT, INDIRECT, LIQUIDATED, INCIDENTAL, CONSEQUENTIAL, PUNITIVE, EXEMPLARY OR SPECIAL DAMAGES, INCLUDING BUT NOT LIMITED TO LOSS OF PROFIT, LOSS OF ANTICIPATED SAVINGS OR REVENUE, LOSS OF INCOME, LOSS OF BUSINESS, LOSS OF PRODUCTION, LOSS OF OPPORTUNITY OR LOSS OF REPUTATION.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

To make a warranty claim, check first with the dealer from whom you purchased the product or call +1-847-966-3700 for the name and location of the nearest dealer providing warranty service.

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